

February 14, 2020



U.S. Department  
of Transportation

East Building, PHH-30  
1200 New Jersey Avenue S.E.  
Washington, D.C. 20590

**Pipeline and Hazardous  
Materials Safety Administration**

DOT-SP 20937

**EXPIRATION DATE: 2022-01-31**

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Stauff Corporation  
Waldwick, NJ
2. PURPOSE AND LIMITATION:
  - a. This special permit authorizes the transportation in commerce of certain steel hydraulic accumulators containing nitrogen. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
  - b. The safety analyses performed in the development of this special permit only considered the hazards and risks associated with the transportation in commerce.
  - c. No party status will be granted to this special permit.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.302(a)(1) in that non-DOT specification cylinders are not authorized, except as specified herein.
5. BASIS: This special permit is based on the application of Stauff Corporation dated August 28, 2019 submitted in accordance with § 107.105 and the public proceeding thereon.

February 14, 2020

6. HAZARDOUS MATERIALS (49 CFR 172.101):

<b>Hazardous Materials Description</b>			
<b>Proper Shipping Name</b>	<b>Hazard Class/ Division</b>	<b>Identification Number</b>	<b>Packing Group</b>
Nitrogen, compressed	2.2	UN1066	N/A

7. SAFETY CONTROL MEASURES:

a. PACKAGING: Prescribed packagings are seamless steel hydraulic accumulators having a capacity of not more than 15 gallons and a Maximum Allowable Working Pressure (MAWP) not exceeding 5,000 psig. All accumulators shipped under this special permit must be designed, fabricated, certified, and stamped in full compliance with Section VIII Division 1 of the ASME Code, have a design margin of at least 4, and be manufactured in accordance with the following drawings of the Stauff Corporation on file with the Office of Hazardous Materials Safety Approvals and Permits Division (OHMSAPD):

<b>Drawing No.</b>	<b>Part No.</b>	<b>Rev</b>	<b>MAWP (psig)</b>	<b>Max Cap (gal)</b>
A223212A/PK135089/5	135089000N-00	0	3000	0.25
A323212C/PK13307/8	1333070000	2	3000	1
A4222131	876GP30A01025	3	3000	2.5
A4222131	876GP30A01050	3	3000	5
A4222131	876GP30A01100	3	3000	10
A4222131	876GP30A01110	3	3000	11
A4222131	876GP30A01150	3	3000	15
A5422125	1336560025	1	5000	2.5
A5422125	1336560050	1	5000	5
A5422125	1336560100	1	5000	10

February 14, 2020

Drawing No.	Part No.	Rev	MAWP (psig)	Max Cap (gal)
A5422125	1336560150	1	5000	15

\*Each accumulator must be constructed to relieve pressure without bursting in a fire or must be equipped with a safety device as required in § 173.301(f).

b. TESTING: Accumulators must be tested, without evidence of failure or damage, to at least one and one-half times the MAWP prior to each refill and reshipment.

c. OPERATIONAL CONTROLS:

(1) Charged pressure for shipment, at 70°F, may not exceed 70% percent of the MAWP.

(2) Each accumulator must be shipped as an inside packaging in accordance with § 173.301(a)(9).

8. SPECIAL PROVISIONS:

a. Under the terms of this special permit, the grantee may only offer hazardous materials (i.e., the grantee is not authorized as a carrier).

b. A person who is not a holder of this special permit who receives a package covered by this special permit may reoffer it for transportation provided no modification or change is made to the package or its contents and it is reoffered for transportation in conformance with this special permit and the HMR.

c. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

d. MARKING: Each outside packaging must be marked "DOT-SP 20937" and "NITROGEN-HYDRAULIC ACCUMULATORS".

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.

**February 14, 2020**

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
  - o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
  - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—"The Hazardous Materials Safety and Security Reauthorization Act of 2005" (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator

**February 14, 2020**

for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for William Schoonover  
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Material Safety Administration, U.S. Department of Transportation, East Building PHH-30, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at [http://hazmat.dot.gov/sp\\_app/special\\_permits/spec\\_perm\\_index.htm](http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm). Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: CASILLAS